

FIG. 4.

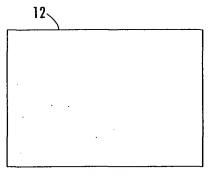


FIG. 4A. (PRIOR ART)

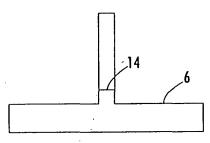
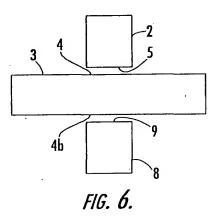


FIG. 5.



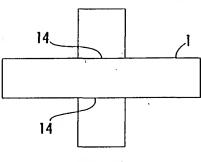


FIG. 7.

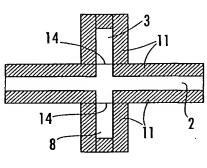


FIG. 8.

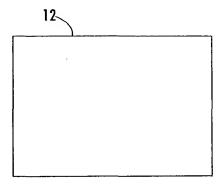


FIG. 8A. (PRIOR ART)

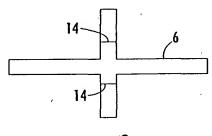
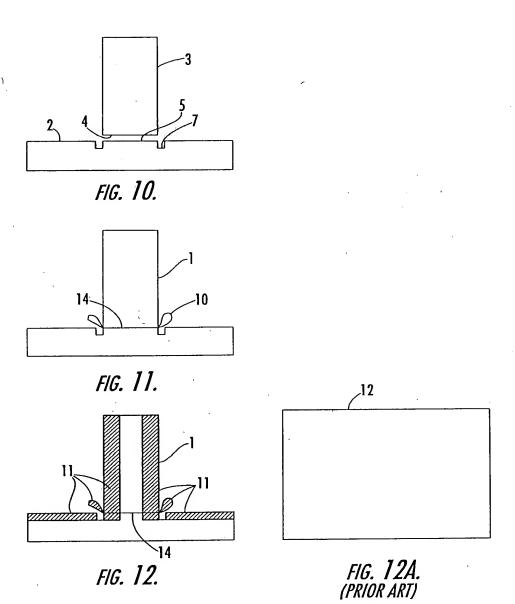


FIG. 9.



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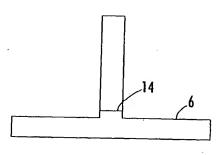


FIG. 13.

Application No: To be assigned Atty Dkt No: 38190/266715

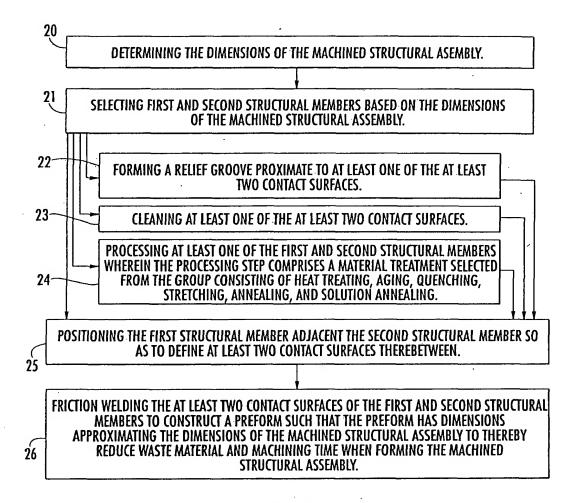


FIG. 14.

Title: Preforms For Forming Machined Structural Assemblies Inventor(s): Jeremiah E. Halley; Kevin T. Slattery

Application No: To be assigned Atty Dkt No: 38190/266715

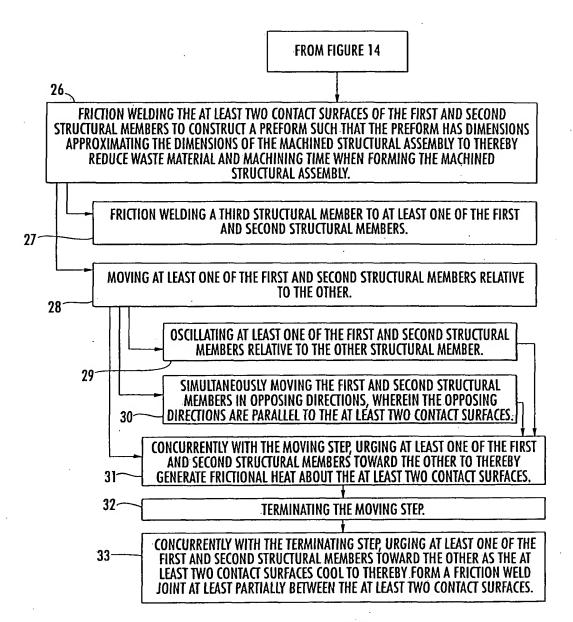


FIG. 14A.

Title: Preforms For Forming Machined Structural Assemblies Inventor(s): Jeremiah E. Halley; Kevin T. Slattery

Application No: To be assigned Atty Dkt No: 38190/266715

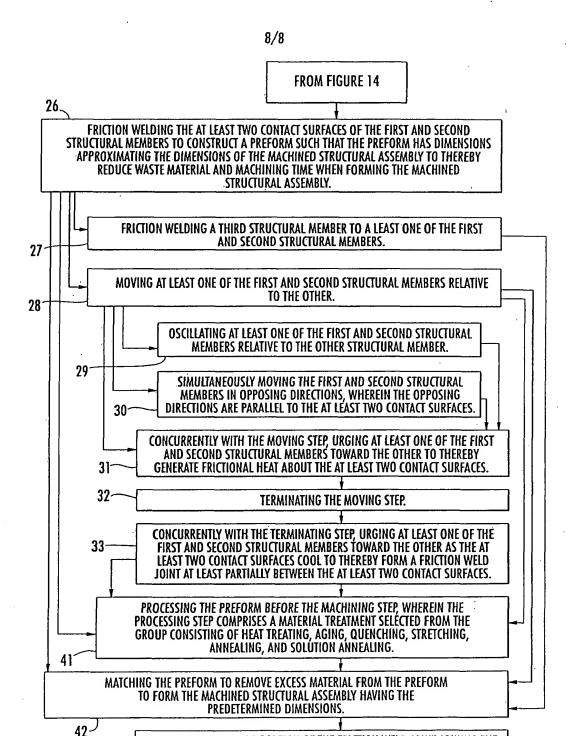


FIG. 15.

MACHINING AT LEAST A PORTION OF THE FRICTION WELD JOINT JOINING THE FIRST AND SECOND STRUCTURAL MEMBERS.